

# Two-sample characterization of elastic and piezoelectric constants of piezoelectric materials via combination of ultrasonic pulse-echo, electric resonance, and hydrostatic piezoelectric constant measurements

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## ARTICLE INFO

Handling Editor: P. Vincenzini

### Keywords:

Full matrix material constants  
Piezoelectric materials  
Ultrasonic pulse-echo method  
Electric resonance method  
Hydrostatic piezoelectric constant

## ABSTRACT

The traditional electric resonance method typically requires at least five samples to characterize the elastic and piezoelectric constants (EPCs) of piezoelectric materials (PMs), which is likely to result in a self-consistency problem because sample-to-sample variation cannot be overcome. In general, a smaller number of samples produces better results. Resonant ultrasound spectroscopy can characterize the EPCs of PMs using only a single sample; however, this method requires PM samples with high mechanical quality factors. To reduce the number of samples required for characterization, this study combines the ultrasonic pulse-echo method, electric resonance method, and hydrostatic piezoelectric constant measurement to characterize the EPCs of PMs with  $\infty$ mm and 4mm point group symmetries. Only two samples—a rectangular block sample and thin-disk sample—are required to characterize the EPCs of the PMs with  $\infty$ mm point group symmetry, while that of the sample with 4mm point group symmetry requires only a rectangular block and long thin slice samples. The agreement between the measured electronic spectra of Fuji C64 lead zirconate titanate ceramics and [001]<sub>C</sub>-poled 28Pb(In<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>-43Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-29PbTiO<sub>3</sub> single crystals and those derived from the calculated PMs confirms the reliability of the method.

## 1. Introduction

Piezoelectric materials (PMs), such as piezoelectric lead zirconate titanate (PZT) ceramics, are commonly used in the fabrication of underwater sensors and actuators, nondestructive testing, and medical ultrasound applications. The full matrix material constants (FMMCs) of PMs, including their elastic, piezoelectric, and dielectric constants, must be characterized prior to their use in device fabrication. The elastic and piezoelectric constants (EPCs) of PMs are most commonly characterized using the electrical resonance (ER) method described in the IEEE piezoelectricity standard [1]. The EPCs of various piezoelectric ceramics and single crystals (SCs) have been characterized using the ER method

[2–5]; however, this method typically requires at least five samples, which is likely to result in a self-consistency problem because the sample-to-sample variation cannot be overcome [6,7]. To ensure the self-consistency of the characterized results, the number of samples required for accurate characterization must be minimized; ideally using only one sample should be required. Sheritt et al. [8] introduced a procedure for characterizing the FMMCs of PMs with  $\infty$ mm symmetry from a single disk sample that was first used as the radial extensional (RE) and thickness extensional (TE) resonators. Subsequently, a length thickness extensional (LTE) resonator was cut from the disk. The electrodes were then removed and applied to another two surfaces to form a longitudinal shear resonator, which was then repolarized to form a

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<https://doi.org/10.1016/j.ceramint.2025.10.404>

Received 21 August 2025; Received in revised form 5 October 2025; Accepted 28 October 2025

Available online 29 October 2025

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length-extensional (LE) resonator. Five resonators were used for characterization. Because the samples were cut and repolarized, the results cannot be considered to originate from a single sample. Variations in the sample thickness may lead to inconsistent polarization levels.

In general, measuring all dielectric constants of PMs from one sample is straightforward; however, characterizing the EPCs of PMs using a single sample presents a considerable challenge. Although this can be accomplished using resonant ultrasound spectroscopy, this technique requires PMs with a high mechanical quality factor ( $Q_M$ ) [9–12]. Combining the ER method with the ultrasonic pulse-echo (UPE) method, which characterizes some elastic constants of solid samples [1,13], enables the EPCs of PMs to be characterized. Zhang et al. [14] characterized the EPCs of  $[001]_C$ -poled  $0.67\text{Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3$ - $0.33\text{PbTiO}_3$  (67PMN-33PT) SCs using a combination of the ER and UPE methods. Four samples were employed, including a rectangular block sample with the UPE method, and three other samples with the ER method. Liu et al. [15] characterized the EPCs of  $[011]_C$ -poled 72PMN-28PT SCs using the combination of the ER and UPE methods. During characterization, the characterization of  $[011]_C$ -poled relaxor-based SCs required more ER samples than that of  $[001]_C$ -poled relaxor-based SCs. The excellent piezoelectric properties of relaxor-based SCs are suitable for fabricating high-performance piezoelectric devices; however, piezoelectric ceramics, such as PZT ceramics, remain among the most common PMs used in practical applications. The precise characterization of FMNCs of various piezoelectric ceramics and relaxor-based SCs with high efficiency is therefore of considerable significance.

In this study, a two-sample method was developed to characterize the FMNCs of PMs with  $\infty\text{mm}$  and  $4\text{mm}$  point symmetries. Low- $Q_M$  Fuji C64 PZT and  $[001]_C$ -poled  $28\text{Pb}(\text{In}_{1/2}\text{Nb}_{1/2})\text{O}_3$ - $43\text{Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3$ - $29\text{PbTiO}_3$  (28PIN-43PMN-29PT) SCs were used as the characterization examples. The characterization of Fuji C64 PZT with  $\infty\text{mm}$  point symmetry required only a rectangular block sample (#1) and disk sample (#2). Numerous piezoelectric ceramics have the  $\infty\text{mm}$  point symmetry, including PZT,  $\text{BaTiO}_3$ ,  $\text{Bi}_4\text{Ti}_3\text{O}_{12}$ , and  $\text{PbNb}_2\text{O}_6$  ceramics. Moreover, only a rectangular block sample (#3) and a long thin slice sample (#4) were used for characterizing  $[001]_C$ -poled 28PIN-43PMN-29PT single crystals with  $4\text{mm}$  point symmetry. The method described herein is also suitable for the characterization of high- $Q_M$  PMs with  $\infty\text{mm}$  and  $4\text{mm}$  symmetries.

## 2. Experimental procedures

### 2.1. Sample preparation

Cylindrical Fuji C64 PZT samples were provided by Fuji Ceramics

Corporation. A rectangular block sample (#1) and a disk sample (#2) were cut from the same cylindrical sample using a Kejing STX-202A diamond wire cutting saw (Fig. 1). The  $[001]_C$ -poled 28PIN-43PMN-29PT samples were provided by the Shanghai Institute of Ceramics, China. A rectangular block sample (#3) and a long thin slice sample (#4) were used for characterization. All samples were ground using a Kejing UNIPOL-802 automatic grinding and polishing machine. The sample dimensions were measured using a Mikrometry DHG-050 digital micrometer (Table 1). The densities of the block samples were measured using an Xiongfa XF-120MD electronic densitometer (Table 2). The length, width, and height of the rectangular sample are denoted  $l_x$ ,  $l_y$ , and  $l_z$ , respectively. The  $z$ -axis represents the polarization direction. The diameter and thickness of the disk sample are denoted  $\phi$  and  $h$ , respectively.

PZT ceramics have a  $\infty\text{mm}$  point symmetry. The elastic, piezoelectric, and dielectric matrices are formulated as in Equations (1)–(3):

$$[c] = \begin{bmatrix} c_{11}^E & c_{12}^E & c_{13}^E & 0 & 0 & 0 \\ c_{12}^E & c_{11}^E & c_{23}^E & 0 & 0 & 0 \\ c_{13}^E & c_{23}^E & c_{33}^E & 0 & 0 & 0 \\ 0 & 0 & 0 & c_{44}^E & 0 & 0 \\ 0 & 0 & 0 & 0 & c_{44}^E & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{c_{11}^E - c_{12}^E}{2} \end{bmatrix}, \quad (1)$$

$$[e] = \begin{bmatrix} 0 & 0 & 0 & 0 & e_{15} & 0 \\ 0 & 0 & 0 & e_{15} & 0 & 0 \\ e_{31} & e_{31} & e_{33} & 0 & 0 & 0 \end{bmatrix}, \quad (2)$$

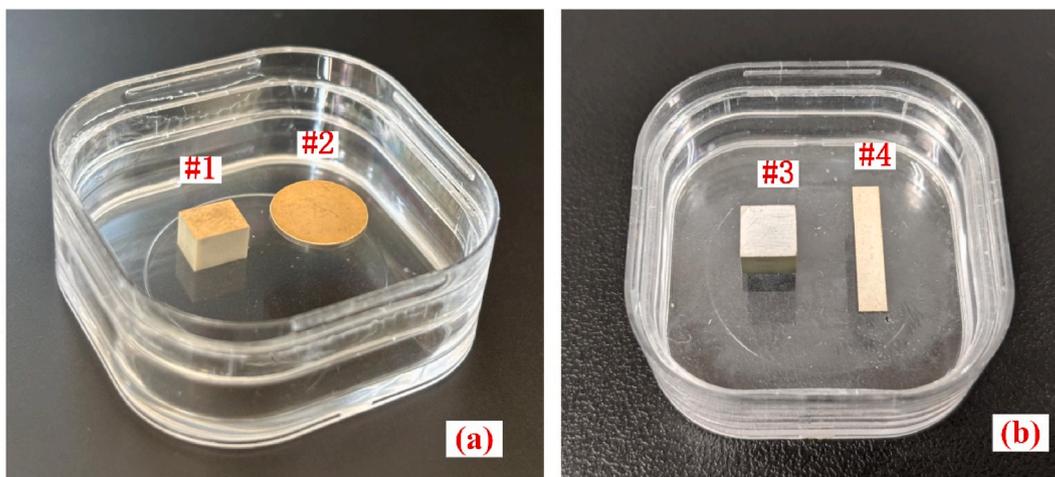
$$[\epsilon] = \begin{bmatrix} \epsilon_{11}^S & 0 & 0 \\ 0 & \epsilon_{11}^S & 0 \\ 0 & 0 & \epsilon_{33}^S \end{bmatrix}. \quad (3)$$

The  $[001]_C$ -poled 28PIN-43PMN-29PT single crystals have a  $4\text{mm}$  point symmetry. Their piezoelectric and dielectric matrices are described by Equations (2) and (3), respectively. The elastic matrix is

**Table 1**

Dimensions and density of the Fuji C64 PZT samples.

Rectangular block sample (#1)			Disk sample (#2)		$\rho$ (kg/m <sup>3</sup> )
$l_x$ (mm)	$l_y$ (mm)	$l_z$ (mm)	$\phi$ (mm)	$h$ (mm)	
4.060	5.476	4.311	10.001	0.490	7790



**Fig. 1.** Photographs of the samples. (a) Fuji C64 PZT; (b)  $[001]_C$ -poled 28PIN-43PMN-29PT single crystal.

**Table 2**  
Dimensions and density of the [001]<sub>C</sub>-poled 28PIN-43PMN-29PT samples.

Rectangular block sample (#3)			Long thin slice sample (#4)			$\rho$ (kg/m <sup>3</sup> )
$l_x$ (mm)	$l_y$ (mm)	$l_z$ (mm)	$l_x$ (mm)	$l_y$ (mm)	$l_z$ (mm)	
6.028	6.031	4.184	14.992	3.012	0.318	8158

given by Equation (4):

$$[c] = \begin{bmatrix} c_{11}^E & c_{12}^E & c_{13}^E & 0 & 0 & 0 \\ c_{12}^E & c_{11}^E & c_{23}^E & 0 & 0 & 0 \\ c_{13}^E & c_{23}^E & c_{33}^E & 0 & 0 & 0 \\ 0 & 0 & 0 & c_{44}^E & 0 & 0 \\ 0 & 0 & 0 & 0 & c_{44}^E & 0 \\ 0 & 0 & 0 & 0 & 0 & c_{66}^E \end{bmatrix}. \quad (4)$$

## 2.2. Measurement of dielectric constants

The capacitances of the rectangular block sample were measured using an HP4194 impedance analyzer and the free and clamped dielectric constants  $\epsilon_{11}^T$ ,  $\epsilon_{11}^S$ ,  $\epsilon_{33}^T$ , and  $\epsilon_{33}^S$  were calculated using Equations (5)–(8), respectively:

$$\epsilon_{11}^T = \frac{C_{11}^L l_x}{l_y l_z}, \quad (5)$$

$$\epsilon_{11}^S = \frac{C_{11}^H l_x}{l_y l_z}, \quad (6)$$

$$\epsilon_{33}^T = \frac{C_{33}^L l_z}{l_x l_y}, \quad (7)$$

$$\epsilon_{33}^S = \frac{C_{33}^H l_z}{l_x l_y}, \quad (8)$$

where  $C_{11}^L$  and  $C_{11}^H$  are the low- and high-frequency capacitances along the x-axis, respectively, and  $C_{33}^L$  and  $C_{33}^H$  are the low- and high-frequency capacitances along the z-axis, respectively. The low- and high-frequency capacitances were measured at 1 kHz and 30 MHz, respectively.

## 2.3. UPE measurement

The UPE method was used to determine the elastic constants  $\{c_{11}^E, c_{33}^D, c_{44}^E, c_{44}^D, c_{66}^E\}$  of the rectangular sample, where  $c_{11}^E$  and  $c_{33}^D$  were obtained by measuring the velocities of longitudinal waves propagating along the x- and z-axes ( $L_x$  and  $L_z$  waves), respectively,  $c_{44}^E$ ,  $c_{44}^D$ , and  $c_{66}^E$  were obtained by measuring the velocities of shear waves propagating along the z-axis ( $T_z$  wave), those propagating along the x-axis (or y-axis) and vibrating parallel to the z-axis ( $T_x^{\parallel}$  wave), and those propagating along the x-axis (or y-axis) and vibrating perpendicular to the z-axis ( $T_x^{\perp}$  wave), respectively. The  $c_{12}^E$  value of the Fuji C64 PZT sample was  $c_{12}^E = c_{11}^E - 2c_{66}^E$ . The UPE measurement was performed using a CTS-8077PR pulse echoer connected to a Tektronix MDO3024 digital oscilloscope. UPE calculates a specific elastic constant  $c$  using the equation  $c = \rho v^2$ , where  $\rho$  and  $v$  are the density of the sample and velocity corresponding to each wave, respectively.

Based on the obtained  $\epsilon_{11}^T$ ,  $c_{44}^E$ , and  $c_{44}^D$  values, piezoelectric constants  $d_{15}$  and  $e_{15}$  were calculated using Equations (9) and (10), respectively:

$$d_{15} = \sqrt{\epsilon_{11}^T \left( \frac{1}{c_{44}^E} - \frac{1}{c_{44}^D} \right)}, \quad (9)$$

$$e_{15} = d_{15} c_{44}^E. \quad (10)$$

## 2.4. Electric resonance measurement

The thin-disk sample of Fuji C64 PZT can be used as both a TE resonator and RE resonator. The electromechanical coupling coefficient  $k_t$ , elastic constants  $c_{33}^D$  and  $c_{33}^E$ , and piezoelectric constant  $e_{33}$  of the TE resonator can be calculated using Equations (11)–(14), respectively:

$$k_t^2 = \frac{\pi f_r}{2f_a} \tan\left(\frac{\pi(f_a - f_r)}{2f_a}\right), \quad (11)$$

$$c_{33}^D = 4\rho l_z^2 f_a^2, \quad (12)$$

$$c_{33}^E = c_{33}^D (1 - k_t^2), \quad (13)$$

$$e_{33} = k_t \sqrt{\epsilon_{33}^S c_{33}^D}, \quad (14)$$

where  $f_r$  and  $f_a$  are the resonance and antiresonance frequencies of the TE resonator, respectively.

The properties of the thin-disk RE resonator, including the Poisson's ratio  $\sigma^E$ , elastic compliance constants  $s_{11}^E$  and  $s_{12}^E$ , planar electromechanical coupling factor  $k_p$ , transverse electromechanical coupling factor  $k_{31}$ , and piezoelectric strain constant  $d_{31}$ , were determined in accordance with an established procedure [16], which is summarized below.

The fundamental ( $f_r^{(0)}$ ) and first overtone ( $f_r^{(1)}$ ) resonance frequencies were measured using an HP4194 impedance analyzer, and  $\sigma^E$  was determined using Equation (15):

$$\frac{f_r^{(1)}}{f_r^{(0)}} = \frac{\xi_1}{\xi_0} \left[ \frac{1 + \frac{1}{3}(\sigma^E)^2 h^2 A_0(r, \xi_0)}{1 + \frac{1}{3}(\sigma^E)^2 h^2 A_1(r, \xi_1)} \right]^{\frac{1}{2}}, \quad (15)$$

where  $r$  and  $h$  are the radius and thickness of the disk sample, respectively.  $\xi_0$  and  $\xi_1$  are the two minimum positive roots of

$$\xi J_0(\xi) = (1 - \sigma^E) J_1(\xi), \quad (16)$$

where  $J_0$  and  $J_1$  are the zero- and first-order Bessel functions of the first kind, respectively.  $A_0$  and  $A_1$  are described by Equations (17) and (18), respectively:

$$A_0(r, \xi_0) = \frac{[(\xi_0^2 + 1)J_0^2(\xi_0) + (\xi_0^2 - 1)J_1^2(\xi_0) - 1]}{\xi_0^2 [J_0^2(\xi_0) + J_1^2(\xi_0)] - 2\xi_0 J_0(\xi_0) J_1(\xi_0)} \times \frac{\xi_0^2}{r^2}, \quad (17)$$

$$A_1(r, \xi_0) = \frac{[(\xi_1^2 + 1)J_0^2(\xi_1) + (\xi_1^2 - 1)J_1^2(\xi_1) - 1]}{\xi_1^2 [J_0^2(\xi_1) + J_1^2(\xi_1)] - 2\xi_1 J_0(\xi_1) J_1(\xi_1)} \times \frac{\xi_1^2}{r^2}. \quad (18)$$

The elastic compliance constants  $s_{11}^E$  and  $s_{12}^E$  were determined using Equations (19) and (20), respectively:

$$s_{11}^E = \frac{\xi_1^2}{\rho \pi^2 (2r)^2 (f_r)^2 [1 - (\sigma^E)^2]}, \quad (19)$$

$$s_{12}^E = -\sigma^E s_{11}^E. \quad (20)$$

Similarly, the electromechanical coupling factors  $k_p$  and  $k_{31}$  were determined using Equations (21) and (22), respectively:

$$\frac{k_p^2}{1 - k_p^2} = \frac{(1 - \sigma^E) J_1[\xi_1(1 + \Delta f/f_r)] - \xi_1(1 + \Delta f/f_r) J_0[\xi_1(1 + \Delta f/f_r)]}{(1 + \sigma^E) J_1[\xi_1(1 + \Delta f/f_r)]}, \quad (21)$$

$$k_{31}^2 = \left( \frac{1 - \sigma^E}{2} \right) k_p^2, \quad (22)$$

In addition,  $d_{31}$  was determined using Equation (23):

$$d_{31} = -k_p \sqrt{\varepsilon_{33}^T s_{11}^E (1 - \sigma^E) / 2}. \quad (23)$$

The long thin slice sample of [001]<sub>C</sub>-poled 28PIN-43PMN-29PT can be used as a LTE resonator and as a TE resonator. The electromechanical coupling coefficient  $k_t$ , elastic constants  $c_{33}^D$  and  $c_{33}^E$ , and piezoelectric constant  $e_{33}$  of the TE resonator can be calculated using Equations (11)–(14), respectively. When used as the LTE resonator,  $s_{11}^E$ ,  $k_{31}$ , and  $d_{31}$  can be calculated using Equations (24)–(26), respectively:

$$s_{11}^E = \frac{1}{4\rho l_x^2 f_r^2}, \quad (24)$$

$$\frac{k_{31}^2}{1 - k_{31}^2} = \frac{\pi f_a}{2f_r} \cot\left(\frac{\pi f_a}{2f_r}\right), \quad (25)$$

$$d_{31} = -\sqrt{k_{31}^2 \varepsilon_{33}^T s_{11}^E}. \quad (26)$$

### 2.5. Measurement of isostatic pressure piezoelectric constant $d_h$

Although  $d_{33}$  can be measured using a commercial  $d_{33}$  tester using the quasi-static method, this method exhibits low accuracy. In this study, the isostatic pressure piezoelectric constant  $d_h$  was measured using the system shown in Fig. 2. The samples were clamped using a fixer inside a sealed tank filled with silicone oil, which was pressurized using a high-pressure control system (Simingte SUPC-HD-1000) connected to an air compressor (Outstanding S1600 × 3). A quasi-static electric charge amplifier (Kistler 5015) was used to measure the variation in the electric charge. The static electric charge may shift over time and is therefore difficult to measure accurately. Increasing the time taken for the sealed tank to reach a specific pressure induces a larger error in the measurement of the electric charge; however, the sealed tank can depressurize rapidly. Therefore, to accurately measure the electric charge variation  $\Delta Q$ , the sealed tank was pressurized to a given pressure,  $P_0$ , and then depressurized quickly.  $d_h$  was then calculated using Equation (27):

$$d_h = \frac{\Delta Q}{SP_0}, \quad (27)$$

where  $S$  is the area of the sample surface perpendicular to the polarization direction. Furthermore,  $d_{33}$  was calculated using  $d_{33} = d_h - 2d_{31}$ .

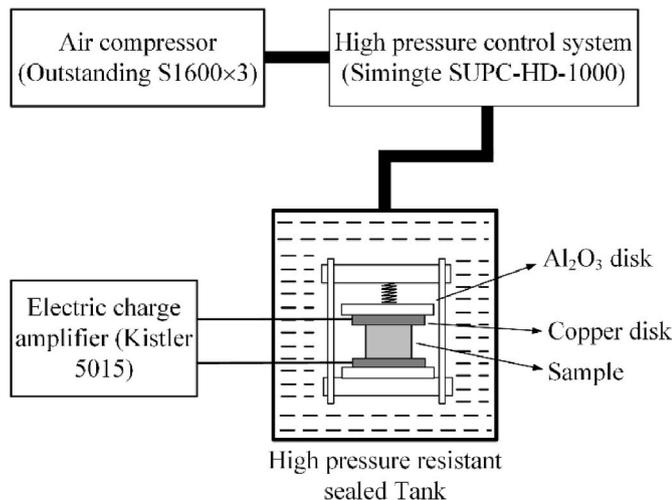


Fig. 2.  $d_h$  measurement apparatus.

### 2.6. Determination of $c_{13}^E$ and $e_{31}$ of $\infty$ mm sample

The elastic constant  $c_{13}^E$  and piezoelectric constant  $e_{31}$  of the Fuji C64 PZT sample (with  $\infty$ mm point group symmetry) cannot be measured directly. Accordingly, the following procedure was used in this study to determine  $c_{13}^E$  and  $e_{31}$ . A reasonable range (a, b) of the value of  $c_{13}^E$  was initially selected. The elastic compliance matrix was then calculated using  $s^E = [c^E]^{-1}$  by changing the value of  $c_{13}^E$  in intervals of 10 MPa. The calculated  $s_{11}^E$  and  $s_{12}^E$  values were compared with those of the RE resonator determined using the ER method. If they were consistent, the corresponding  $c_{13}^E$  value was taken as the determined value. Furthermore,  $e_{31}$  was calculated using Equation (28):

$$e_{31} = d_{31} (c_{11}^E + c_{12}^E) + d_{33} c_{13}^E. \quad (28)$$

### 2.7. Determination of $c_{12}^E$ , $c_{13}^E$ and $e_{31}$ of 4mm sample

The elastic constants  $c_{12}^E$ ,  $c_{13}^E$  and piezoelectric constant  $e_{31}$  of the [001]<sub>C</sub>-poled 28PIN-43PMN-29PT sample (with 4mm point group symmetry) cannot be measured directly. The values of  $e_{31}$  and  $c_{13}^E$  were therefore calculated using Equations (29) and (30), respectively:

$$e_{31} = \frac{\varepsilon_{33}^T - \varepsilon_{33}^S - d_{33} e_{33}}{2d_{31}}, \quad (29)$$

$$c_{13}^E = \frac{e_{33} - d_{33} c_{33}^E}{2d_{31}}. \quad (30)$$

$c_{12}^E$  was then calculated using Equation (31):

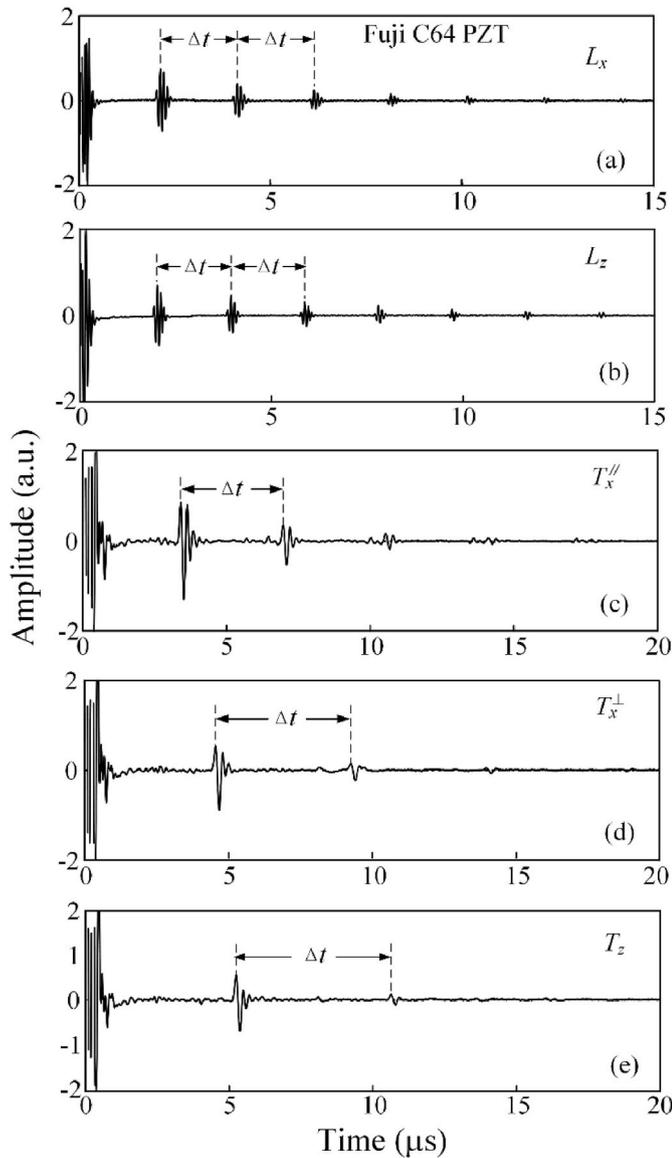
$$c_{12}^E = \frac{e_{31} - d_{31} c_{11}^E - d_{33} c_{13}^E}{d_{31}}. \quad (31)$$

## 3. Results and discussion

Figs. 3 and 4 show the ultrasonic pulse-echo waves propagating in the Fuji C64 PZT and [001]<sub>C</sub>-poled 28PIN-43PMN-29PT single crystal block samples (#1 and #3), respectively. In contrast to electrical measurement methods, the UPE method is less sensitive to external factors and therefore provides more accurate measurements. The first two echoes corresponding to all waves can be clearly identified (Figs. 3 and 4), enabling the accurate measurement of the propagation times of different ultrasonic waves in the sample. Furthermore, the elastic constants  $\{c_{11}^E, c_{33}^D, c_{44}^E, c_{44}^D, c_{66}^E\}$  can be accurately determined using UPE.

Fig. 5 shows the electric impedance spectra of the Fuji C64 PZT disk (#2) and the [001]<sub>C</sub>-poled 28PIN-43PMN-29PT single crystal long thin slice (#4) samples. The electric resonance frequency ( $f_r$ ) and anti-resonance frequency ( $f_a$ ) were extracted from Fig. 5 and used to calculate various material constants (Eqs. (11)–(26)).

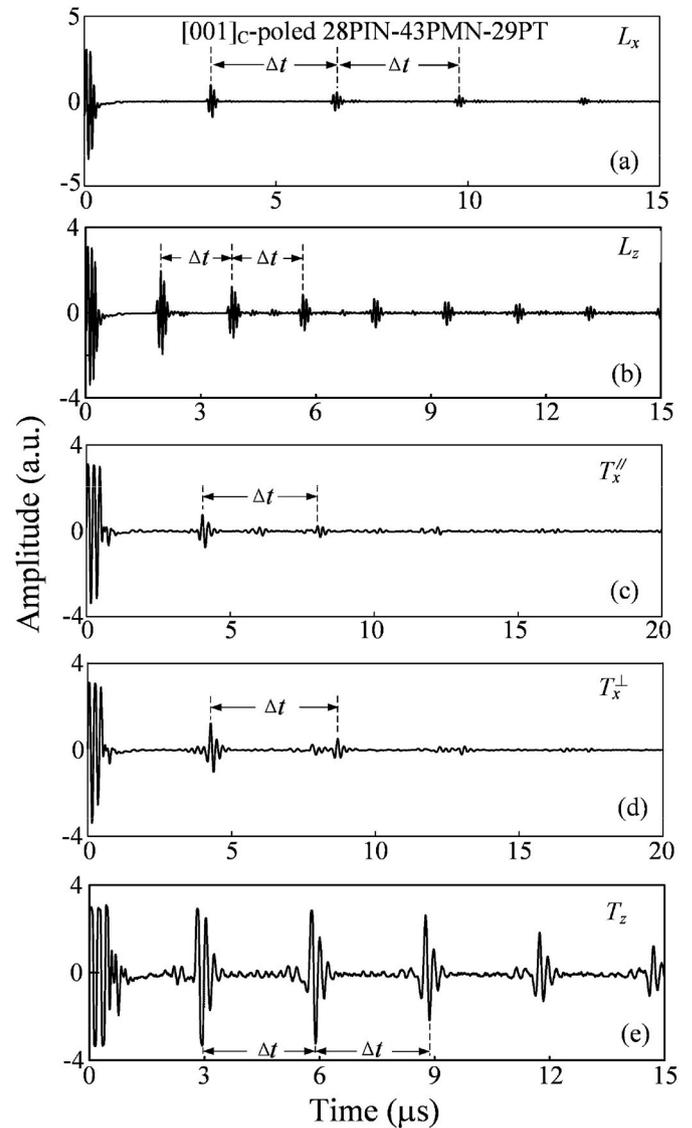
For the Fuji C64 PZT, the free and clamped dielectric constants of the Fuji C64 PZT were characterized using the method described in Section 2.2, while  $\{c_{11}^E, c_{12}^E, c_{33}^D, c_{44}^E, c_{44}^D\}$  were characterized using the UPE method described in Section 2.3.  $d_{15}$  and  $e_{15}$  were obtained using Eqs. (9) and (10),  $\{k_t, c_{33}^E, e_{33}\}$  and  $\{\sigma^E, s_{11}^E, s_{12}^E, k_p, k_{31}, d_{31}\}$  were characterized via analysis of sample #2 as TE and RE resonators using the ER method, respectively,  $d_h$  was characterized using the method described in Section 2.5, and  $c_{13}^E$  and  $e_{31}$  were characterized using the procedure described in Section 2.6. Fuji Ceramics Corporation has provided the material constants of Fuji C64 PZT [17]. The piezoelectric strain constants  $d_{15}$ ,  $d_{31}$ , and  $d_{33}$  are 670, –185, and 435 pC/N, respectively. The relative deviations between the values of  $d_{15}$ ,  $d_{31}$ , and  $d_{33}$  provided by Fuji Ceramics Corporation and those obtained in this study are 5.4 %, 6.3 %, and 0.9 %, respectively. The electromechanical coupling coefficients  $k_{15}$ ,  $k_{31}$ ,  $k_{33}$ ,  $k_t$ , and  $k_p$  provided by Fuji Ceramics Corporation are 0.71, 0.35, 0.73, 0.50, and 0.63, respectively; these values agree well with those in Table 3.



**Fig. 3.** Propagation of ultrasonic pulse-echo waves in the Fuji C64 PZT block sample (#1). (a)  $L_x$ ; (b)  $L_z$ ; (c)  $T_x^{\prime\prime}$ ; (d)  $T_x^{\prime}$ ; and (e)  $T_z$  waves.

Table 4 shows the characterized full matrix constants of the  $[001]_C$ -poled 28PIN-43PMN-29PT single crystals. The free and clamped dielectric constants were characterized using the method described in Section 2.2. Using the UPE method,  $\{c_{11}^E, c_{33}^D, c_{44}^E, c_{44}^D, c_{66}^E\}$  were characterized, while  $d_{15}$  and  $e_{15}$  were characterized using Eqs. (9) and (10). Sample #4 was used as TE and LTE resonators: thus,  $\{k_t, c_{33}^E, e_{33}\}$  and  $\{s_{11}^E, k_{31}, d_{31}\}$  were characterized using the ER method.  $d_h$  was characterized using the method described in Section 2.5, while  $c_{12}^E, c_{13}^E$  and  $e_{31}$  were characterized using the procedure described in Section 2.7. Comparison of the characterization results of  $[001]_C$ -poled 28PIN-43PMN-29PT SCs (Table 4) with those of  $[001]_C$ -poled 33PIN-38PMN-29PT SCs [18] revealed that their elastic constants  $\{c_{11}^E, c_{12}^E, c_{13}^E, c_{33}^E\}$  were remarkably close, with a maximum relative deviation of approximately 3.8%. Moreover, their piezoelectric constants  $\{e_{15}, e_{31}, e_{33}\}$  were also close. However, their dielectric constants  $\{\epsilon_{11}^T, \epsilon_{33}^T, \epsilon_{11}^S, \epsilon_{33}^S\}$  exhibited significant differences. For example, the relative deviation between their  $\epsilon_{11}^S$  values reached 45%.

Thus, all elastic constants ( $c_{ij}^E$ ) under a constant electric field, piezoelectric strain and stress constants ( $d_{ij}$  and  $e_{ij}$ ), and free and



**Fig. 4.** Propagation of ultrasonic pulse-echo waves in the  $[001]_C$ -poled 28PIN-43PMN-29PT single crystal block sample (#3). (a)  $L_x$ ; (b)  $L_z$ ; (c)  $T_x^{\prime\prime}$ ; (d)  $T_x^{\prime}$ ; and (e)  $T_z$  waves.

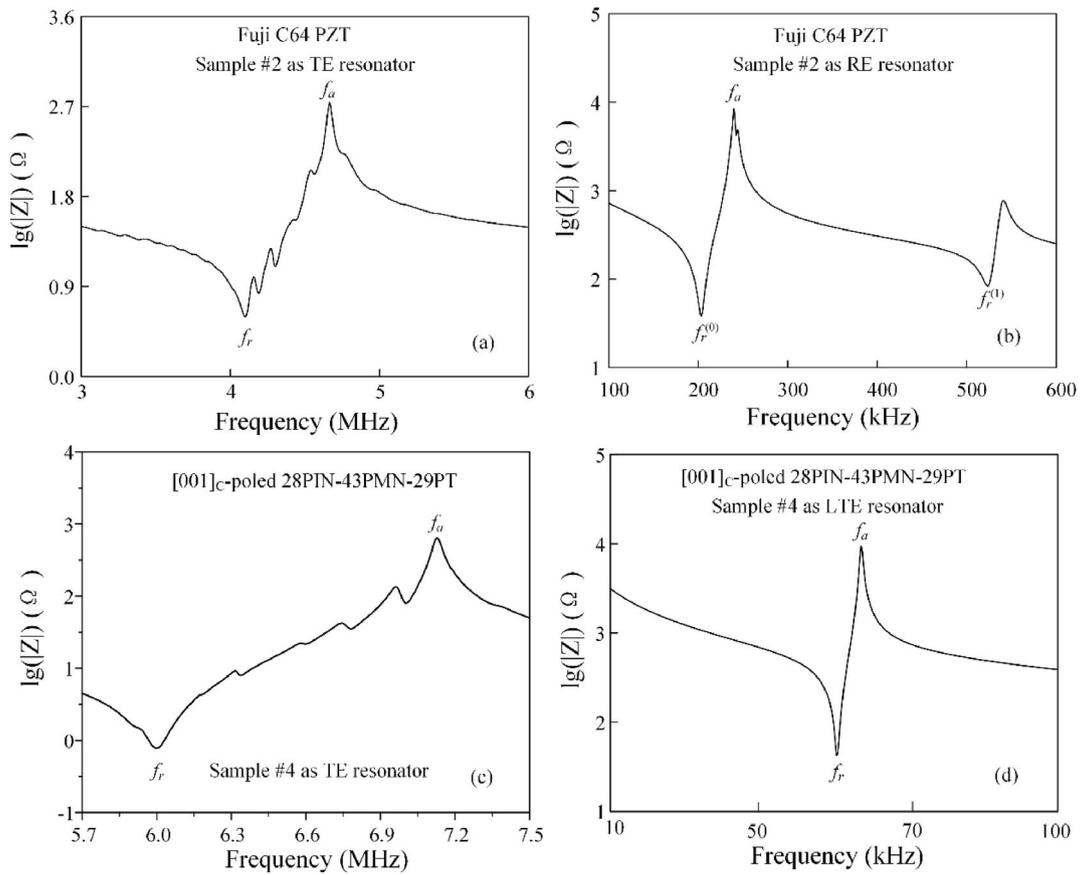
clamped dielectric constants ( $\epsilon_{ii}^T$  and  $\epsilon_{ii}^S$ ) of the Fuji C64 PZT and  $[001]_C$ -poled 28PIN-43PMN-29PT single crystals were successfully characterized. Other material constants, such as elastic constants  $c_{ij}^D$  and  $s_{ij}^D$ , can be readily obtained from equations expressing the relationship between different material constants, as shown in Tables 3 and 4

The relative errors were calculated to evaluate the accuracy of the results. The elastic constants  $c_{33}^D$  and  $c_{44}^D$  were calculated using Equations (25) and (26), respectively:

$$c_{33}^D = \frac{e_{33}^2}{\epsilon_{33}^S} + c_{33}^E, \quad (25)$$

$$c_{44}^D = \frac{e_{15}^2}{\epsilon_{11}^S} + c_{44}^E. \quad (26)$$

The calculated  $c_{33}^D$  and  $c_{44}^D$  values of the Fuji C64 PZT were  $16.23 \times 10^{10}$  and  $3.846 \times 10^{10}$  N/m<sup>2</sup>, respectively. The relative errors between the calculated  $c_{33}^D$  values and those obtained using the UPE method (Table 3) and the ER method ( $16.19 \times 10^{10}$  N/m<sup>2</sup>) were approximately 4.4% and 0.2%, respectively. Moreover, the relative error between the calculated  $c_{44}^D$  value and that determined using the UPE method



**Fig. 5.** Electric impedance spectra of Fuji C64 PZT disk sample (#2) and [001]<sub>C</sub>-poled 28PIN-43PMN-29PT single crystal long thin slice sample (#4). (a) Sample #2 as TE resonator; (b) Sample #2 as RE resonator; (c) Sample #4 as TE resonator; (d) Sample #4 as LTE resonator.

**Table 3**

Full matrix material constants of the Fuji C64 PZT sample.

$c_{ij}^E$ ( $10^{10}$ N/m <sup>2</sup> )					$c_{ij}^D$ ( $10^{10}$ N/m <sup>2</sup> )				
$c_{11}^E$	$c_{12}^E$	$c_{13}^E$	$c_{33}^E$	$c_{44}^E$	$c_{11}^D$	$c_{12}^D$	$c_{13}^D$	$c_{33}^D$	$c_{44}^D$
12.78	8.220	8.320	11.92	1.982	13.16	8.599	7.043	15.54	3.959
$s_{ij}^E$ ( $10^{-12}$ m <sup>2</sup> /N)					$s_{ij}^D$ ( $10^{-12}$ m <sup>2</sup> /N)				
$s_{11}^E$	$s_{12}^E$	$s_{13}^E$	$s_{33}^E$	$s_{44}^E$	$s_{11}^D$	$s_{12}^D$	$s_{13}^D$	$s_{33}^D$	$s_{44}^D$
16.83	-5.897	-7.437	18.77	50.45	14.16	-7.769	-2.773	8.568	26.00
$e_{ij}$ (C/m <sup>2</sup> )					$d_{ij}$ ( $10^{-12}$ C/N)				
$e_{15}$	$e_{31}$		$e_{33}$		$d_{15}$	$d_{31}$		$d_{33}$	$d_h$
12.58	-5.51		18.50		635	-197		431	37
$g_{ij}$ ( $10^{-3}$ Vm/N)					$h_{ij}$ ( $10^8$ V/m)				
$g_{15}$	$g_{31}$		$g_{33}$		$h_{15}$	$h_{31}$		$h_{33}$	
39.7	-10.8		23.7		14.81	-6.87		23.18	
$\epsilon_{ij}^T$ ( $\epsilon_0$ )		$\epsilon_{ij}^S$ ( $\epsilon_0$ )			$\beta_{ij}^T$ ( $10^{-4}/\epsilon_0$ )		$\beta_{ij}^S$ ( $10^{-4}/\epsilon_0$ )		
$\epsilon_{11}^T$	$\epsilon_{33}^T$	$\epsilon_{11}^S$	$\epsilon_{33}^S$		$\beta_{11}^T$	$\beta_{33}^T$	$\beta_{11}^S$	$\beta_{33}^S$	
1802	1880	960	906		5.537	4.864	10.42	11.04	
$k_{ij}$					$\sigma^E$				
$k_{15}$	$k_{31}$	$k_{33}$	$k_t$	$k_p$					
0.70	0.36	0.74	0.51	0.65	0.35				

(Table 3) was approximately 2.9 %.

The calculated  $c_{33}^D$  and  $c_{44}^D$  values of the [001]<sub>C</sub>-poled 28PIN-43PMN-29PT single crystals were  $16.778 \times 10^{10}$  and  $7.656 \times 10^{10}$  N/m<sup>2</sup>, respectively. The relative errors between the calculated  $c_{33}^D$  values and those obtained using the UPE method (Table 4) and the ER method

( $16.775 \times 10^{10}$  N/m<sup>2</sup>) were approximately 1.2 % and 0.02 %, respectively. Moreover, the relative error between the calculated  $c_{44}^D$  value and that determined using the UPE method (Table 4) was approximately 3.3 %.

The results were further evaluated by comparing the measured

**Table 4**  
Full matrix material constants of the [001]<sub>C</sub>-poled 28PIN-43PMN-29PT sample.

$c_{ij}^E$ ( $10^{10}$ N/m <sup>2</sup> )						$c_{ij}^D$ ( $10^{10}$ N/m <sup>2</sup> )						
$c_{11}^E$	$c_{12}^E$	$c_{13}^E$	$c_{33}^E$	$c_{44}^E$	$c_{66}^E$	$c_{11}^D$	$c_{12}^D$	$c_{13}^D$	$c_{33}^D$	$c_{44}^D$	$c_{66}^D$	
11.43	9.988	9.782	11.14	6.492	6.049	11.82	10.37	8.298	16.58	7.411	6.049	
$s_{ij}^E$ ( $10^{-12}$ m <sup>2</sup> /N)						$s_{ij}^D$ ( $10^{-12}$ m <sup>2</sup> /N)						
$s_{11}^E$	$s_{12}^E$	$s_{13}^E$	$s_{33}^E$	$s_{44}^E$	$s_{66}^E$	$s_{11}^D$	$s_{12}^D$	$s_{13}^D$	$s_{33}^D$	$s_{44}^D$	$s_{66}^D$	
46.28	-22.69	-20.71	45.35	15.404	16.53	38.06	-30.90	-3.538	9.460	13.06	16.53	
$e_{ij}$ (C/m <sup>2</sup> )						$d_{ij}$ ( $10^{-12}$ C/N)						
$e_{15}$	$e_{31}$		$e_{33}$			$d_{15}$	$d_{31}$		$d_{33}$	$d_h$		
9.92	-5.10		19.4			161	-568		1178	41		
$g_{ij}$ ( $10^{-3}$ Vm/N)						$h_{ij}$ ( $10^8$ V/m)						
$g_{15}$	$g_{31}$		$g_{33}$			$h_{15}$	$h_{31}$		$h_{33}$			
12.54	-15.87		33.15			11.73	-7.639		29.06			
$\epsilon_{ij}^T$ ( $\epsilon_0$ )		$\epsilon_{ij}^S$ ( $\epsilon_0$ )		$\epsilon_{ij}^S$ ( $\epsilon_0$ )		$\beta_{ij}^T$ ( $10^{-4}/\epsilon_0$ )		$\beta_{ij}^S$ ( $10^{-4}/\epsilon_0$ )				
$\epsilon_{11}^T$	$\epsilon_{33}^T$		$\epsilon_{11}^S$		$\epsilon_{33}^S$		$\beta_{11}^T$	$\beta_{33}^T$		$\beta_{33}^S$		
1376	3990		955		754		8.879	2.669		10.47		
$k_{ij}$						$k_{ij}$						
$k_{15}$	$k_{31}$		$k_{33}$		$k_t$							
0.39	0.42		0.89		0.58							

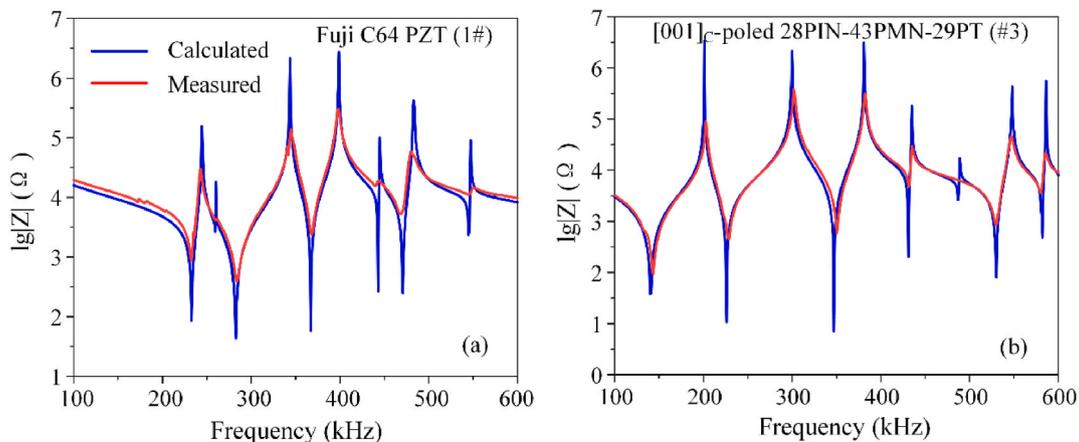
electric impedance spectra of samples #1 and #3 with those calculated using the finite-element method and the FMMCs shown in Tables 3 and 4. The measured and calculated electric impedance spectra of the Fuji C64 PZT sample (#1) and the [001]<sub>C</sub>-poled 28PIN-43PMN-29PT single crystal sample (#3) are shown in Fig. 6. The measured and calculated electric impedance spectra were consistent, demonstrating the reliability of the results and the feasibility of the method presented in this study.

#### 4. Conclusion

The EPCs of PMs with  $\infty$ mm and 4mm point group symmetries were characterized using a combination of the ultrasonic pulse-echo method, electric resonance method, and  $d_h$  measurement. The characterization procedure consisted of the following steps: i) The dielectric constants  $\{\epsilon_{11}^T, \epsilon_{33}^T, \epsilon_{11}^S, \epsilon_{33}^S\}$  of a rectangular block sample were measured using an impedance analyzer; ii) The elastic constants  $\{c_{11}^E, c_{66}^E, c_{33}^D, c_{44}^E, c_{44}^D\}$  of the rectangular block sample were characterized using the UPE method. The  $c_{12}^E$  value of the sample with  $\infty$ mm point group symmetry was calculated as  $c_{12}^E = c_{11}^E - 2c_{66}^E$ ; iii) The piezoelectric constants  $d_{15}$  and  $e_{15}$  were calculated using Eqs. (9) and (10), respectively; iv) Disks and long thin slice samples of the PMs with  $\infty$ mm and 4mm point group

symmetries, respectively, were used as TE resonators, and  $\{k_t, c_{33}^D, c_{33}^E, e_{33}\}$  were characterized using the ER method; v) The disk sample of PMs with  $\infty$ mm point group symmetry was used as an RE resonator, and  $\{\sigma^E, s_{11}^E, s_{12}^E, k_p, k_{31}, d_{31}\}$  were characterized using the ER method. The long thin slice sample of the PMs with 4mm point group symmetry was used as an LTE resonator, and  $\{s_{11}^E, k_{31}, d_{31}\}$  were characterized using the ER method; vi)  $d_h$  was measured using the block sample, and  $d_{33}$  was calculated using  $d_{33} = d_h - 2d_{31}$ ; vii) The elastic constant  $c_{13}^E$  of the PMs with  $\infty$ mm point group symmetry was characterized by comparing the calculated  $s_{11}^E$  and  $s_{12}^E$  values with those obtained from the RE resonator using the ER method.  $e_{31}$  was then characterized using Eq. (28). The  $e_{31}$ ,  $c_{13}^E$  and  $c_{12}^E$  values of the PMs with 4mm point group symmetry were characterized using Eqs. (29)–(31), respectively. The  $e_{31}$  and  $c_{13}^E$  values of the PMs with 4mm point group symmetry can also be characterized using Eqs. (29) and (30), respectively; ix) Other material constants were calculated using equations that express the relationship between different constants.

By measuring  $d_h$ , the LE resonator, which is used for characterizing  $d_{33}$  in ER, is no longer needed. The piezoelectric constants  $d_{15}$  and  $e_{15}$  can be characterized using Eqs. (9) and (10), respectively, and the elastic constants  $c_{44}^E$  and  $c_{44}^D$  can be characterized using UPE. The thickness



**Fig. 6.** Measured and calculated electric impedance spectra. (a) Fuji C64 PZT sample (#1); (b) [001]<sub>C</sub>-poled 28PIN-43PMN-29PT sample (#3).

shear extensional resonator is therefore no longer needed. In addition, the RE and LTE resonators can also be used as TE resonators, further reducing the number of samples required for characterization. The number of samples required to characterize the EPCs of PMs with  $\infty$ mm and 4mm point group symmetries were significantly reduced, necessitating the analysis of only two samples rather than the five required by the traditional ER method. The PMs with  $\infty$ mm point group symmetry were characterized using only a rectangular block sample and thin-disk sample, while characterization of the PMs with 4mm point group symmetry required only a rectangular block sample and long thin slice sample. Reducing the number of samples used in the characterization of the PMs improves the self-consistency of the results and significantly reduces the sample preparation time. Our findings conclusively demonstrate that the EPCs of PMs with the  $\infty$ mm and 4mm symmetries can be accurately determined using the method introduced herein.

#### CRedit authorship contribution statement

**Shanshan Sun:** Writing – original draft, Visualization, Investigation, Formal analysis, Data curation. **Youquan Chen:** Writing – original draft, Visualization, Investigation, Formal analysis, Data curation. **Shusheng Li:** Writing – review & editing, Validation, Supervision, Methodology, Investigation, Data curation, Conceptualization. **Ruoyu Jia:** Investigation, Data curation. **Ailing Xiao:** Investigation, Data curation. **Liguo Tang:** Writing – review & editing, Validation, Supervision, Project administration, Methodology, Funding acquisition, Conceptualization. **Wenyu Luo:** Writing – review & editing, Conceptualization.

#### Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

#### Acknowledgements

This work was supported by the National Natural Science Foundation of China (Grant No. 12274358); Guangdong Basic and Applied Research Foundation (Grant No. 2024A1515010019); Stable Supporting Fund of Acoustic Science and Technology Laboratory (Grant No. JCKYS2025SSJS011); Open Fund of State Key Laboratory of Acoustics and Marine Information, Chinese Academy of Science (Grant No. SKLA202511); and Open Innovation Fund for undergraduate students of

Xiamen University (Grant No. KFJJ-ZD-202403).

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